



**U. S. Steel Canada**  
A Subsidiary of United States Steel

**Hamilton Works**  
**2010 Annual Toxics Reduction Report**  
(O. Reg. 455/09)

Issued June 14, 2011

### Basic Facility Information

<b>Section 1 – Facility Information</b>	
Owner	US Steel Canada
Facility name	Hamilton Works
Address	386 Wilcox St., P.O. Box 2030
City	Hamilton
Province	Ontario
Postal Code	L8N 3T1
<b>Section 2 – Owner’s Mailing Address</b>	
Same as above (Y / N)	Yes
Address	
City	
Province	
Postal code	
<b>Section 3 – Owner’s Technical Contact Person</b>	
Same as above (Y / N)	Andrew Sebestyen
Title	Manager, Environment
Phone	(905) 527-8335 ext 5403
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## **Basic Facility Information (Cont.)**

Hamilton Works is located on 390 hectares of land on the shores of Hamilton Harbour. Hamilton Works is an integrated steel plant and produces approximately 2.5 million tonnes of steel per year. Process operations at the plant include Cokemaking, Ironmaking, Basic Oxygen Furnace Steelmaking, Continuous Casting, Rolling and Finishing and Galvanizing.

Raw materials (coal and iron ore) are brought to the area by self-unloading ships. Coal is heated in the Coke Ovens, where volatile components of coal are vapourized and the remaining carbon is transformed into coke. The coke is then used as a reductant in the Blast Furnace. The gas generated during coking fuels the coking battery and is used in the Central Boiler Station to generate steam for the operation. The volatile components generated during coking are separated in an adjacent By-Products Plant and are sold.

Coke, iron ore pellets, and dolomite are conveyed to the Blast Furnace, which has a capacity to produce 6,000 tonne/day of molten pig iron. From the Blast Furnace, molten iron is carried to the steelmaking shop in specialized railway cars where it is charged into two Basic Oxygen Furnaces. After mixing the molten iron with scrap steel, fluxes and additives, oxygen is blown into the melt to remove carbon and impurities. The molten steel is treated to adjust its composition to meet the requirements of the final product then transferred to the Continuous Casting process.

The casting complex consists of two casting strands in which the molten steel is solidified into steel slabs. Most slabs cast at Hamilton Works are rolled in the Lake Erie Works Hot Strip Mill although some are shipped to other U. S. Steel facilities or sold.

Coils from Lake Erie Works Hot Strip Mill are returned to Hamilton Works for processing in the 4-Stand Cold Rolling Mill. Some coils are further processed in the Z-Line Galvanizing line.

The plant has extensive environmental control measures. Hamilton Harbour water is used in the production of steel and is cleaned by our water filtration plant and treated before exiting the plant. Air cleaning equipment is used at the Coke Ovens, Blast Furnace and Basic Oxygen Furnaces to minimize emissions.

**List of Toxic Substances at the Facility**

Substance	Chemical Abstracts Service Number
Arsenic	**
Benzene	71-43-2
Cadmium	**
Chlorine	7782-50-5
Chromium	**
Copper	**
Hydrochloric Acid	7647-01-0
Lead	**
Manganese	**
Mercury	**
Methanol	67-56-1
Toluene	108-88-3
Acenaphthene	83-32-9
Acenaphthylene	208-96-8
Benzo(a)anthracene	56-55-3
Benzo(a)phenanthrene	218-01-9
Benzo(a)pyrene	50-32-8
Benzo(b)fluoranthene	205-99-2
Benzo(e)pyrene	192-97-2
Benzo(g,h,i)perylene	191-24-2
Benzo(j)fluoranthene	205-82-3
Benzo(k)fluoranthene	207-08-9
Dibenzo(a,j)acridine	224-41-0
Dibenzo(a,h)anthracene	53-70-3
Dibenzo(a,i)pyrene	189-55-9
7H-Dibenzo(c,g)carbazole	194-59-2
Fluoranthene	206-44-0
Fluorene	86-73-7
Indeno(1,2,3-c,d)pyrene	193-39-5
Naphthalene	91-20-3
Nickel	7440-02-0
Perylene	198-55-0
Phenanthrene	85-01-8
Phenol	108-95-2
Pyrene	129-00-0
Vanadium	7440-62-2
Xylene	1330-20-7
Zinc	**

\*\* No single CAS number applies to this substance

**Summary: Tracking and Quantification**

Substances	Usage	Creation	Destruction	Releases to Water	Releases to Air	Disposal	Recycling	Contained in Product
	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes
Arsenic	> 10 to 100	0	0	0	> 0 to 1	0	0	> 10 to 100
Benzene	0	> 1,000 to 10,000	0	> 0 to 1	> 10 to 100	0	0	> 1,000 to 10,000
Cadmium	> 1 to 10	0	0	> 0 to 1	> 0 to 1	> 0 to 1	0	> 0 to 1
Chlorine	> 10 to 100	0	> 10 to 100	> 0 to 1	0	0	0	0
Chromium	> 100 to 1000	0	0	> 0 to 1	> 0 to 1	> 0 to 1	> 100 to 1000	> 100 to 1000
Copper	> 100 to 1000	0	0	> 0 to 1	> 0 to 1	> 1 to 10	> 1 to 10	> 100 to 1000
Hydrochloric Acid	> 1,000 to 10,000	0	0	0	> 0 to 1	0	> 1,000 to 10,000	0
Lead	> 10 to 100	0	0	> 0 to 1	> 0 to 1	> 10 to 100	> 1 to 10	> 1 to 10
Manganese	> 1,000 to 10,000	0	0	0	> 0 to 1	> 100 to 1000	> 1,000 to 10,000	> 1,000 to 10,000
Mercury	> 0 to 1	0	0	> 0 to 1	> 0 to 1	> 0 to 1	> 0 to 1	> 0 to 1
Methanol	0	> 1 to 10	0	0	> 1 to 10	0	0	0
Toluene	0	> 100 to 1000	0	0	> 1 to 10	0	0	> 100 to 1000
Acenaphthene	0	> 0 to 1	0	0	> 0 to 1	0	0	> 0 to 1
Acenaphthylene	0	> 100 to 1000	0	0	> 0 to 1	0	0	> 100 to 1000
Benzo(a)anthracene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Benzo(a)phenanthrene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Benzo(a)pyrene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Benzo(b)fluoranthene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Benzo(e)pyrene	0	> 1 to 10	0	0	> 0 to 1	0	0	> 1 to 10
Benzo(g,h,i)perylene	0	> 1 to 10	0	0	> 0 to 1	0	0	> 1 to 10
Benzo(j)fluoranthene	0	> 10 to 100	0	> 0 to 1	> 0 to 1	0	0	> 10 to 100
Benzo(k)fluoranthene	0	> 10 to 100	0	> 0 to 1	> 0 to 1	0	0	> 10 to 100
Dibenzo(a,j)acridine	0	> 0 to 1	0	> 0 to 1	> 0 to 1	0	0	> 0 to 1
Dibenzo(a,h)anthracene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Dibenzo(a,i)pyrene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
7H-Dibenzo(c,g)carbazole	0	> 0 to 1	0	> 0 to 1	> 0 to 1	0	0	> 0 to 1
Fluoranthene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Fluorene	0	> 0 to 1	0	0	> 0 to 1	0	0	0
Indeno(1,2,3-c,d)pyrene	0	> 10 to 100	0	> 0 to 1	> 0 to 1	0	0	> 10 to 100
Naphthalene	0	> 1,000 to 10,000	0	> 0 to 1	> 0 to 1	0	0	> 1,000 to 10,000
Nickel	0	0	0	> 0 to 1	> 0 to 1	0	0	> 0 to 1
Perylene	0	> 10 to 100	0	> 0 to 1	> 0 to 1	0	0	> 10 to 100
Phenanthrene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Pyrene	0	> 100 to 1000	0	> 0 to 1	> 0 to 1	0	0	> 100 to 1000
Phenol	0	> 10 to 100	> 10 to 100	0	> 0 to 1	0	0	> 100 to 1000
Vanadium	> 10 to 100	0	0	0	> 0 to 1	> 1 to 10	> 10 to 100	> 1 to 10
Xylene	0	> 10 to 100	0	0	> 0 to 1	0	0	> 10 to 100
Zinc	> 100 to 1000	0	0	> 0 to 1	> 0 to 1	> 100 to 1000	> 10 to 100	> 1 to 10